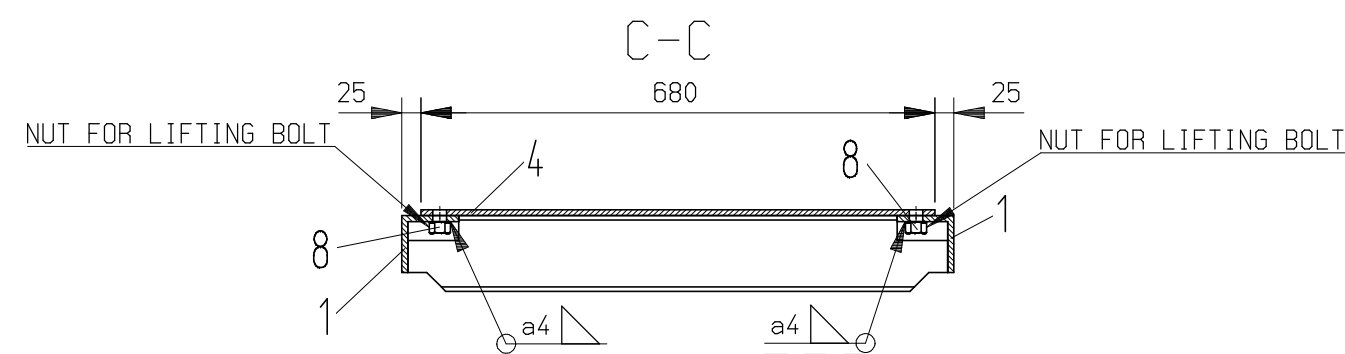
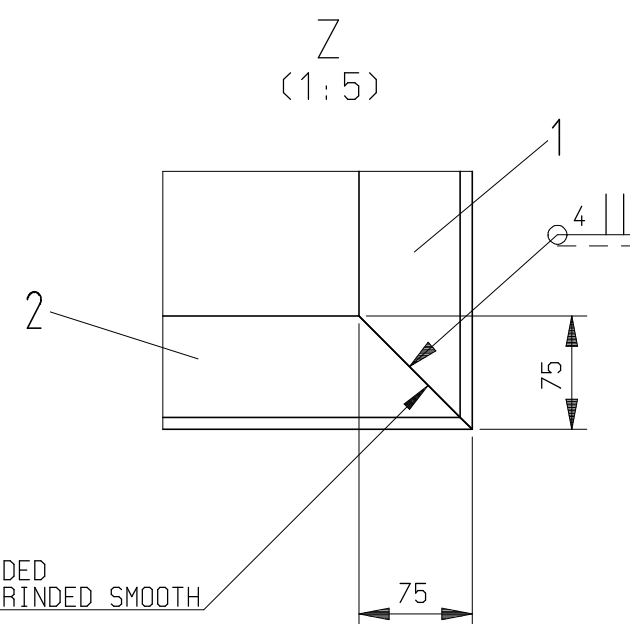
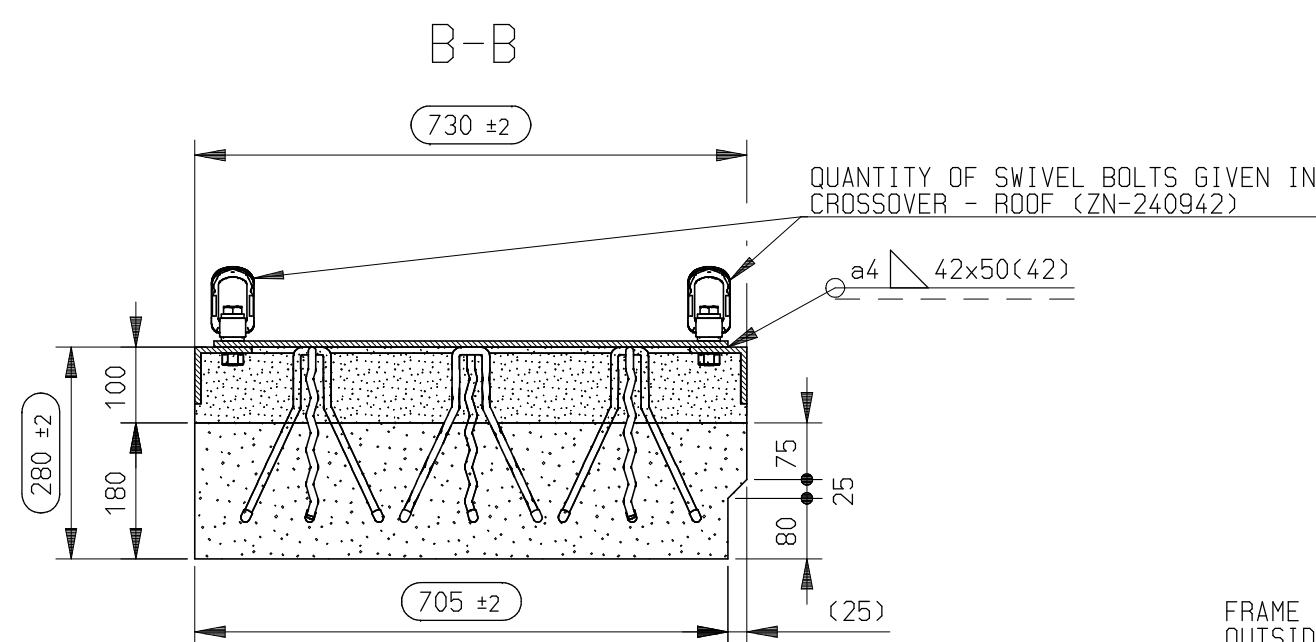


|   |
|---|
| Weld preparation according to DIN EN ISO 9692-1.  |
| Quality class of the weld according to DIN EN ISO 5817-D.   |
| General tolerances of the welded assembly according to EN ISO 13920-B/F.  |
| 100% visual testing of the welds.   |
| Execution of welding according to the manufacturer's current WPS in accordance with DIN EN ISO 15607-C or valid Riedhammer WPS. |



|   |                 |           |
|---|-----------------|-----------|
| CARBON STEEL (ST)                         | (Ident.050259): | 102,68 kg |
| HEAT RESIST. STEEL 1.4841 (AISI 310(314)) | (Ident.050255): | 5,72 kg   |


[illegible]

REFERENCE DRAWINGS

|             |                                   |
|-------------|-----------------------------------|
| DRAWING NO. | TITLE                             |
| ZN-240942   | CROSSOVER - ROOF                  |
| T_1001      | REFRACTORY MATERIAL SPECIFICATION |
| T_1002      | REFRACTORY ASSEMBLY SPECIFICATION |

## NOTES

- ALL DIMENSIONS IN mm UNLESS OTHERWISE INDICATED  
- ALL PIGTAIL ANCHORS THAT ARE IN CONTACT WITH CONCRETE HAVE TO BE COATED WITH SYNERLOGIC PLASTICOAT®. MAXIMUM LAYER THICKNESS IS 1 mm.

|   |                            |   |           |  |  |                    |                              |  |   |    |            |
|---|----------------------------|---|-----------|--|--|--------------------|------------------------------|--|---|----|------------|
| 3D = spare part<br>I = provided to<br>J = job site<br>S = supplier  |                            |   |           |  |  |                    |                              |  |   |    |            |
|   |                            |   |           |  |  |                    |                              |  |   |    |            |
|   |                            |   |           |  |  |                    |                              |  |   |    |            |
|   |                            |   |           |  |  |                    |                              |  |   |    |            |
| Wenn nicht anders angegeben, ist die Arbeits-<br>vorbereitung und Durchführung der Schweiß-<br>prozesse vom Lieferanten zu bestimmen.<br><br>Unless otherwise stated, the work preparation<br>and execution of the welding must be<br>determined by the supplier. | Ind./ind.                  | Änderung nur über CAD/modification only via CAD |           |  |  |                    | Name/name                    |  | Datum/date  |    |            |
|   |                            | Datum/date                                      | Name/name |  |  | Werkstoff/material |                              |  |   |    |            |
|   | Erstellt / created         | 31.07.2024                                      | Stuckmann |  |  |                    |                              |  |   |    |            |
|   | 10-freig. / 10-release     | 13.12.2024                                      | Sponsel   |  |  |                    |                              |  |   |    |            |
|   | Flg./freig. / prod.release | 13.12.2024                                      | Sponsel   |  |  |                    |                              |  |   |    |            |
|   | Maßstab<br>Scale           | Benennung/designation                           |           |  |  |                    | Zchnng.Nr./dwg-no. ZN-239770 |  |   |    |            |
|   | 1:10                       | Fertigbetonelement 101                          |           |  |  |                    | Teile-Nr./part-no. TN-161235 |  | index a   | A2 |            |
|   |                            |   |           |  |  |                    | Bemerkung/remark             |  |   |    |            |
|   |                            | Prefabricated Element 101                       |           |  |  |                    | Ursprung/origin              |  |  |    | Blatt/page |
|   |                            |   |           |  |  |                    |                              |  |   |    |            |